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ATTORNEY DOCKET NO. CONFIRMATION NO. FIRST NAMED INVENTOR APPLICATION NO. FILING DATE 8309 DP7010 USNA Arun P. Aneja 08/05/2003 10/634,427 **EXAMINER** 01/18/2005 23906 7590 BOYKIN, TERRESSA M E I DU PONT DE NEMOURS AND COMPANY LEGAL PATENT RECORDS CENTER ART UNIT PAPER NUMBER BARLEY MILL PLAZA 25/1128 1711 4417 LANCASTER PIKE WILMINGTON, DE 19805 DATE MAILED: 01/18/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)	
Office Action Summary	10/634,427	ANEJA ET AL.	
	Examiner	Art Unit	
	Terressa M. Boykin	1711	
The MAILING DATE of this communication ap Period for Reply	opears on the cover sheet wi	th the correspondence address	
A SHORTENED STATUTORY PERIOD FOR REPI THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above, the maximum statutory period.  - Failure to reply within the set or extended period for reply will, by statut Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	.136(a). In no event, however, may a r ply within the statutory minimum of third d will apply and will expire SIX (6) MON te, cause the application to become AB	eply be timely filed  y (30) days will be considered timely. THS from the mailing date of this communication. ANDONED (35 U.S.C. § 133).	
Status			
1)⊠ Responsive to communication(s) filed on 05 /	August 2003		
	is action is non-final.		
3) Since this application is in condition for allowa		ers, prosecution as to the ments is	
closed in accordance with the practice under		-	
Disposition of Claims		1	
4) ☑ Claim(s) 1-10 is/are pending in the application 4a) Of the above claim(s) is/are withdra 5) ☐ Claim(s) is/are allowed. 6) ☑ Claim(s) 1-10 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/a	awn from consideration.		
Application Papers			
9) ☐ The specification is objected to by the Examin  10) ☑ The drawing(s) filed on 05 August 2003 is/are:  Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct of the oath or declaration is objected to by the Examin	: a)⊠ accepted or b)⊡ ob e drawing(s) be held in abeyan ction is required if the drawing(	ce. See 37 CFR 1.85(a). s) is objected to. See 37 CFR 1.121(d).	
Priority under 35 U.S.C. § 119		•	
a) ☐ All b) ☐ Some * c) ☐ None of:  1. ☐ Certified copies of the priority documen  2. ☐ Certified copies of the priority documen  3. ☐ Copies of the certified copies of the priority documen application from the International Burea  * See the attached detailed Office action for a list	nts have been received. Its have been received in A ority documents have been au (PCT Rule 17.2(a)).	oplication No received in this National Stage	
Attachment(s)			
Notice of References Cited (PTO-892)	4) Interview S	ummary (PTO-413)	
Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date 8/03.	Paper No(s	/Mail Date formal Patent Application (PTO-152)	

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## Claim Rejections - 35 USC 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

(e) the invention was described in a patent granted on an application for patent by another filed in the United States before the invention thereof by the applicant for patent, or on an international application by another who has fulfilled the requirements of paragraphs (1), (2), and (4) of section 371(c) of this title before the invention thereof by the applicant for patent.

Claims 1-10 are rejected under 35 U.S.C. 102(e) as being anticipated by US 20040242105 page 1 paragraph 2 through page 3 paragraph 0042, Table 1, Table 3, Table 5, Table 8, example 1, claims 8, 13, 14-20.

Applicants' claims 1 and 2 which are directed to fibers comprising a copolymer of poly(ethylene terephthalate and poly(ethylene naphthalate), (PETN) and the method for making such, note that the reference **US 20040242105** discloses a process for making a light-weight, high loft nonwoven fabric. The process adds a drafter to a conventional nonwoven process in order to increase the production rate. Additionally, the invented process improves the quality of the manufactured fabric by increasing the tensile strength in the machine direction, providing balanced strength in the machine

and cross directions, and enhancing resiliency. The process blends polyester

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fiber with a low melt fiber or low melt bicomponent fiber to form a web. The

web is optionally carded and cross lapped before being drafted. Thereafter,

the web is heated in an oven having sufficient heat to melt the low melt fiber

then cooled to set the properties.

The synthetic fiber can be polyester such as polyethylene terephthalate, polybutylene terephthalate, polyethylene naphthalate, or polypropylene terephthalate, or a mixture of these; polyamide such as nylon 6 or nylon 6,6, or a mixture of these; polyolefin such as polyethylene or polypropylene, or a mixture of these; polyacrylic such as polyacrylonitrile, cellulose acetate, melamine, and rayon, or a mixture of these, or copolymers based on any of these. The reference discloses a conventional process for making high loft nonwoven fabric, wherein low melt fibers are used as the binder. polyester fibers and low melt fibers are blended together in a hopper, for example, and deposited onto a moving conveyor belt forming a batt. The speed of the conveyor belt determines the thickness of the batt.

With regard to applicants' claim 3 which is directed to a poly(ethylene naphthalate). fiber wherein the fiber has a denier per filament in the range of 1 to 30, note that the reference disclose in Example 1 and table 1 a denier per filament which overlaps that of the claimed invention.

With regard to applicants' claims 4 and 5 which is directed to a poly(ethylene naphthalate) fiber wherein the fiber has a round scalloped oval, hollow, trilobal hollow or four-hole cross section and comprising clusters thereof, note that the reference

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discloses throughout the fibers used there in as well as the uniformity of the fibers produced.

With regard to applicants' claim 6 which is directed to clusters comprising a blend of dry poly(ethylene naphthalate) fibers and slickened poly(ethylene naphthalate) fibers, note that the reference discloses High loft, nonwoven fabrics are principally formed of a polyester blend having a low melt binder. The low melt binder is either a bicomponent fiber, or a low melting fiber having a lower melting temperature than the polyester fiber, or a latex resin applied to the fibers, either as a spray or a powder.

With regard to applicants' claim 7 which is directed batt comprising poly(ethylene naphthalate) fiber having either a cross-lapped or vertical folded configuration, note Table 8, claims 8, 13, 14-20 of the reference.

With regard to applicants' claims 8 and 9 are directed to a batt having an initial bulk in the range of 4.2 to 5.1 or a residual bulk in the range of .47 to .50, note Tables 3 and 5.

Claim 10 is rejected under 35 U.S.C. 102(b) as being anticipated by US 6300462 see abstract, cols. 1-4 and examples, and claims 4, 5, 10, 11, 12 and 17.

US 6300462 relates to the production of poly(ethylene-2,6 -naphthalene dicarboxylate) (PEN) or copolymers thereof, via the ester exchange of a component comprising at least 80 to 100 mole percent naphthalene-2,6-dicarboxylate ester, the remainder comprising naphthalene-2,6-dicarboxylic acid, terephthalic acid, isophthalic acid, dimethyl terephthalate, dimethyl isophthalate, or combinations thereof, with an aliphatic or cycloaliphatic diol component, and mixtures thereof, subsequent polymerization of the ester exchange product to precursor molecular weight polymer,

and optionally, solid state polymerization to high molecular weight polymer. More specifically, this invention relates to a process whereby high molecular weight PEN or copolymers thereof is produced with the resulting polymer possessing low methyl end-group content, low diethylene glycol content, and low carboxyl end-group content, although in the presence of water. Such polyesters are suitable for certain fiber applications.

PEN polymer in the reference is made from DMN and EG. Co-polymers of PEN, as defined by this invention, are made from a component comprising at least 80 mole percent of the component as DMN, the remainder comprising naphthalene-2,6-dicarboxylic acid, terephthalic acid, isophthalic acid, dimethyl terephthalate, dimethyl isophthalate, or combinations thereof, and a diol component comprising an aliphatic or cycloaliphatic diol and combinations thereof. Aliphatic diols preferably have 2 to 20 carbon atoms, and cycloaliphatic diols preferably have 6 to 20 carbon atoms. Also, included in the definition of aliphatic diols are diols having ether linkages such as polydiols having 4 to 800 carbon atoms. Suitable diols include ethylene glycol, diethylene glycol, combinations of ethylene glycol with 1,4-cyclohexanedimethanol, combinations of ethylene glycol with a variety of suitable co-diols. See also claims 4, 5, 10, 11, 12 and 17.

In view of the above, there appears to be no significant difference between the references and that which is claimed by applicant(s). Any differences not specifically mentioned appear to be conventional. Consequently, the claimed invention cannot be

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deemed as novel and accordingly is unpatentable.

## Correspondence

Please note that the cited U.S. patents and patent application publications are available for download via the Office's PAIR. As an alternate source, all U.S. patents and patent application publications are available on the USPTO web site (www.uspto.gov), from the Office of Public Records and from commercial sources. Applicants may be referred to the Electronic Business Center (EBC) at http://www.uspto.gov/ebc/index.html or 1-866-217-9197.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Examiner Terressa Boykin whose telephone number is 571 272-1069. The examiner can normally be reached on Monday through Friday from 6:30am to 3:00pm.

The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306. The general information number for listings of personnel is (571-272-1700).

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic

Business Center (EBC) at 866-217-9197 (toll-free

tmb

Examiner Terressa Boykin

**Primary Examiner**